



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB41011

Job Sheet 202521



Part No: RB41011

Job Qty: 1,000 pcs

Part Name: Dart Tooling Placard, Aluminum



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/30/19

Job Tracking No:

Created By: Chantal Lavoie

Due Date: 11/22/19

Description:

Type: Stock

Note: DWG RB41011 Rev C IPP Rev A 17.10.20 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
100	Purchasing	1,000		11/22/19	0.00	0.00	Purchasing - 1		
	OCT 30 2019	13	POL13044942				Purchasing - 2		
		5.00					Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	1,000		11/22/19	0.00	0.00	Packaging 2 - 1 - B4B		
		pcs					Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 -		



Container No: S233770



Part: RB41011

Job No: 202521

Serial No/Batch: S233770

Revision: C

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/21/19

						B4B	
						Packaging 2 - 17 - B4B	
						Packaging 2 - 18 - B4B	
						Packaging 2 - 19 - B4B	
						Packaging 2 - 20 - B4B	
						Packaging 2 - 21 - B4B	
						Packaging 2 - 22 - B4B	
						Packaging 2 - 23 - B4B	
						Packaging 2 - 24 - B4B	
						Packaging 2 - 25 - B4B	
						Packaging 2 - 26 - B4B	
						Packaging 2 - 27 - B4B	
						Packaging 2 - 28 - B4B	
						Packaging 2 - 29 - B4B	
						Packaging 2 - 30 - B4B	
						Packaging 2 - 31 - B4B	
						Packaging 2 - 32 - B4B	
						Packaging 2 - 33 - B4B	
						Packaging 2 - 34 - B4B	
						Packaging 2 - 35 - B4B	
						Packaging 2 - 36 - B4B	
120	QC 6	1,000 pcs	11/22/19	0.00	0.00	QC 6 - 9	
						QC 6 - 68	
						QC 6 - 61	
						QC 6 - 40	
						QC 6 - 81	
130	Packaging 3-1 - Stock - B4B	1,000 pcs	11/22/19	0.00	0.00	Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	

DAS
 NOV 21 2019 40
 9:39

				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - SA	1,000 pcs	11/22/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 100 - Issue P/O: _____ Supplier: TROPHY HILL MANUFACTURE RB41011 AS PER DWG Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) 120 - (QC6- All purchased or subcontracted products) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)					

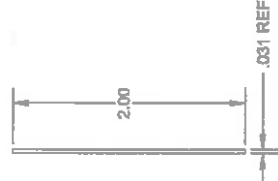
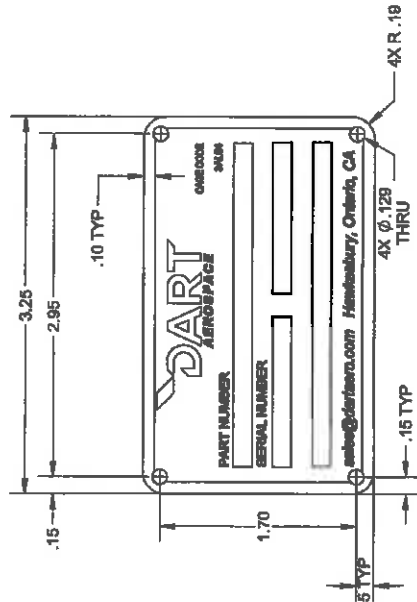
DAS
21

NOV 22 2019

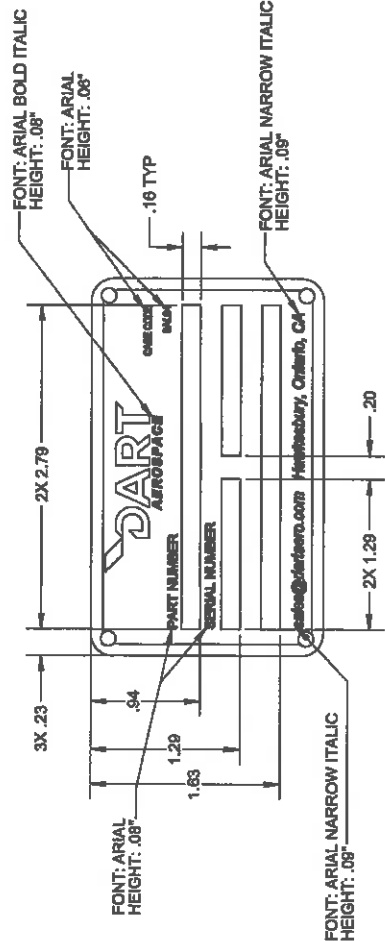
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RB41011P	Dart Placard, Aluminum	1,000 Ea (1 ea)	100-Purchasing	S233766
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB41011P	1,000	0	0
Part Specifications				
Specifications could not be found.				

Plex 10/30/19 7:45 AM Dart.Lavoie.Chantal

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
C	CHANGED LASER ETCH TO SILKSCREENED ARTWORK	17-577	26/06/2017	SAC	WM



EXPOSED ALUMINUM
BORDER, TEXT, LOGO, AND PART MARKING FIELDS



- NOTES:
- 1) MATERIAL: ALUMINUM 6061 .031" THK
 - 2) FINISH: CLEAR ANODIZE PER MIL-A-8625 TYPE II CLASS 1
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) REFER TO RB41011_LAYOUT-REV_X.DXF FOR NON DIMENSIONED ARTWORK LAYOUT, WHERE X IS THE LATEST REVISION

DART AEROSPACE Huntsbury, Ontario, Canada	
DART PLACARD	
REV C	
DESIGN BY: VAL 01/09/2017	DESIGN BY: VAL 01/09/2017
DESIGNED BY: SAC 06/26/2017	DESIGNED BY: SAC 06/26/2017
CHECKED BY: VAL 09/26/2017	CHECKED BY: VAL 09/26/2017
APPROVED BY: DFC 09/27/2017	APPROVED BY: DFC 09/27/2017
DATE: 26/06/2017	DATE: 26/06/2017
SCALE: NTS	WEIGHT: N/A
SHEET 1 OF 1	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044942



Supplier: TRO001-VC
Trophy Hill
5044 Highway 34
Vankleek Hill Ontario
ON
KOB 1R0 Canada
Phone: 613-678-3773

PO No: POHB044942
PO Date: 10/30/19
Due Date: 11/20/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	202521	RB41011P	RB41011 C		Dart Placard, Aluminum: AS PER DWG RB41011 REV. C	Firmed	-	11/19/19	100 Ea	0 Ea	100 Ea	\$6.72/Ea	\$672.00

X100

NOV 21 2019

DP

Grand Total: \$672.00

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

NONE PROVIDE D.P

CZ

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/21/19 1:02 PM Dart.Lavoie.Chantal

Trophy Hill/Division of 8152098 Canada Inc.

5044 Highway 34
Vankleek Hill, Ontario K0B 1R0
Canada

INVOICE

Invoice No.: 21220
Date: 19/11/2019
Ship Date:
Page: 1
Re: Order No.

Sold to:

DART AEROSPACE
EXT 291 Dale

Ship to:

DART AEROSPACE
EXT 291 Dale

PO # HB044942

D.
4
9-85

Business No.: 81974 1489

Item No.	Unit	Quantity	Description	Tax	Unit Price	Amount
		100	Plates engraved - Dart Placard Alluminum: As per DWGRB41011 REV.C	H	6.72	672.00
		1	Set Up Job 202521 / Part RB41011P / Drawing RB41011C	H	50.00	50.00
			H - HST 13% HST			93.86

RECEIVED
NOV 21 2019
DART AEROSPACE LTD.

Shipped By: Tracking Number:

Terms: Net 30. Due 19/12/2019.

Comment: Thank you for your business

Sold By:

Total Amount 815.86

Amount Paid 0.00

Amount Owning 815.86

SECTION 3: Composition / Information on ingredients

Product-type:

The product is an article.

Range [%]	Substance
> 85	Aluminum
	CAS: 7429-90-5, EINECS/ELINCS: 231-072-3, EU-INDEX: 013-002-00-1
< 6,4	Magnesium
	CAS: 7439-95-4, EINECS/ELINCS: 231-104-6, EU-INDEX: 012-001-00-3
< 2,8	Zinc metal (massive)
	CAS: 7440-66-6, EINECS/ELINCS: 231-175-3
< 1,9	Manganese
	CAS: 7439-96-5, EINECS/ELINCS: 231-105-1
< 1,5	Silicon
	CAS: 7440-21-3, EINECS/ELINCS: 231-130-8
< 1,1	Iron
	CAS: 7439-89-6, EINECS/ELINCS: 231-096-4
< 1,1	Chromium
	CAS: 7440-47-3, EINECS/ELINCS: 231-157-5
0 - 0,25	Nickel powder
	CAS: 7440-02-0, EINECS/ELINCS: 231-111-4, EU-INDEX: 028-002-01-4
	GHS/CLP: Carc. 2: H351 - STOT RE 1: H372 - Skin Sens. 1: H317 - Aquatic Chronic 3: H412
0 - 0,02	Lead
	CAS: 7439-92-1, EINECS/ELINCS: 231-100-4
	GHS/CLP: Repr. 1A: H360Df - Acute Tox. 4: H302 H332 - STOT RE 2: H373 - Aquatic Acute 1: H400 - Aquatic Chronic 1: H410

Comment on component parts

The product is an Alloy
Substances of Very High Concern - SVHC: substances are not contained or are below 0.1%.
For full text of H-statements: see SECTION 16.